

# HDQ1S

Transfer Switching  
Equipment (TSE)

# User Manual

Please carefully read this User Manual before installing and operating the product, and keep this manual properly for future reference





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# 1 Introduction to HDQ1S TSE

## 1.1 Packing List

No.	Name	Qty																									
1	Main Switch	1 Pcs																									
2	Handle	1 Pcs																									
3	Mounting screws	1 Bag																									
4	Passport	1 Pcs																									
5	Interphase barriers	<table border="1"> <thead> <tr> <th>Frame Size</th> <th>Poles</th> <th>Qty</th> <th>Poles</th> <th>Qty</th> </tr> </thead> <tbody> <tr> <td>100AF</td> <td>2P</td> <td>1</td> <td>3P</td> <td>4 Pcs</td> </tr> <tr> <td>160-250AF</td> <td>2P</td> <td>1</td> <td>3P</td> <td>No</td> </tr> <tr> <td>800AF</td> <td>1</td> <td>1</td> <td>3P</td> <td>4 Pcs</td> </tr> <tr> <td>1600-3200AF</td> <td>1</td> <td>1</td> <td>3P</td> <td>No</td> </tr> </tbody> </table>	Frame Size	Poles	Qty	Poles	Qty	100AF	2P	1	3P	4 Pcs	160-250AF	2P	1	3P	No	800AF	1	1	3P	4 Pcs	1600-3200AF	1	1	3P	No
Frame Size	Poles	Qty	Poles	Qty																							
100AF	2P	1	3P	4 Pcs																							
160-250AF	2P	1	3P	No																							
800AF	1	1	3P	4 Pcs																							
1600-3200AF	1	1	3P	No																							

No.	Name	Qty
6	G type	8-Pins terminal 1 Pcs 7-Pins terminal 1 Pcs
7	D type	Controller 1 Pcs connecting cable 1 Pcs 3-Pins terminal 5 Pcs 2-Pins terminal 2 Pcs Retention Clip 4 Pcs

## 1.2 Structure

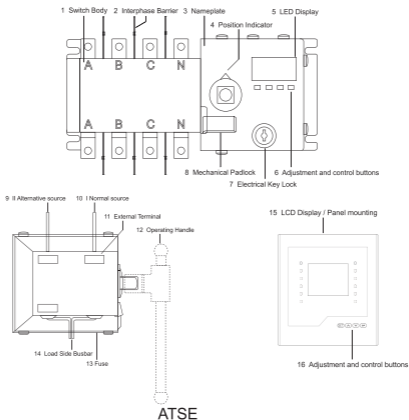


Figure 1 Schematic Diagram of the TSE

### 1.3 Features

" HDQ1S series TSE comply with GB/T 14048.11 & IEC 60947-6-1, is designed as a PC-class Automatic Transfer Switch (ATS) equipment. It is primarily utilized in AC 50/60 Hz power systems with a rated operating voltage of 230/400 V and a rated operating current ranging from 32 to 3200 A. This device facilitates the automatic or manual switching between the normal and alternative sources.

This device has three different types of controllers, each with distinct functional features. Specific features can be found in the Parameters."

**"Electrical Key Lock:** Controls the control switch's internal control circuit power supply. " Auto " indicates the power is on, " Manual " indicates the power is off.

P-Type: Auto position, allows both automatic and remote control; Manual position, only handle operation is permitted.

G-Type: Auto position, manual/automatic functions can be toggled via buttons; Manual position, automatic/button switching is disabled, allowing only configuration and handle operation.

D-Type: Auto position, manual/automatic functions can be toggled via buttons; Manual position, automatic/button switching is disabled, allowing only configuration and handle operation."

**Operating Handle:** When using the handle to operate the switch, the electrical key lock must be Manual position.

**Mechanical Padlock:** Rotate the electrical key lock to the manual position, use the operating handle to transfer the switch contacts to the OFF position, engage and secure the mechanical padlock, thereby disconnecting the internal power supply of the controller, with this safety lockout achieved, the switch can not transfer by both auto and manual, maintenance and inspection can now be safely performed on downstream equipment connected to the switch.

**Position Indicator:** Displays switch contacts status positions (I, O, II).

**Switch Main Body:** Front section - Source I "Normal Source" , Rear section - Source II "Alternative Source" .

## 1.4 Code System

**HDQ1S 0160 4 0160 D D**

Series	Frame size	Poles	Rated Current	Controller	Line/load
HDQ1S	0100:100AF	2:2P	0032/0063/0080/0100	P: Integrated without screen G: Integrated with LED screen D: Split with LCD screen & Rs485	U: Top entry D: Bottom entry
	0160:160AF	3:3P	0125/0160		
	0250:250AF	4:4P	0200/0250		
	0800:800AF	3:3P 4:4P	0315/0400/0500/0630/800		
	1600:1600AF		0800/1000/1250/1600		
	3200:3200AF		2000/2500/3200		

G Type can be optionally equipped with RS485 communication. Please contact the manufacturer.

## 1.5 Main Technical Parameters

### 1.5.1 Switch parameter table

100 to 3200A	Frame size	100AF	160AF	250AF	800AF	1600 AF	3200AF														
Rated voltage	Utilisation category	Rate operational currents Ie(A) according to IEC 60947-6-1 & GB/T 14048.11																			
415 VAC	AC-32B	32	63	80	100	125	160	200	250	315	400	500	630	800	1000	1250	1600	2000	2500	3200	
415 VAC	AC-33B	32	63	80	100	125	160	200	250	315	400	500	630	800	1000	1250	1600	2000	2500	3200	
415 VAC	AC-33B	32	63	63	63	125	125	125	125	160	200	250	315	315	400	500	630	800	1000	1250	1600
Rated voltage Ue (V)	2P	230V						—													
	3P/4P	400V						—													
Rated insulation voltage Ui (V)		800						1000													
Rated impulse withstand voltage Uimp (kV)		8						12													
Rated frequency (Hz)		50/60						—													
Number of poles		2P/3P/4P						3P/4P													
Rated Short-Time Withstand Current Icw (kA)		5		10		16		32		50											
Rated Short-Circuit Making Capacity Icm (kA)		7.65		17		32		67.2		105											
Conversion time		≤ 3s						—													
Certificate		CCC/CE/CB						—													
Applicable standard		IEC 60947-6-1 / GB/T 14048.11						—													
Equipment Class		PC class						—													
Pollution Level		Operate in Pollution Level III environments						—													
*Dimension (WxHxD) without handle	2P	233*118*141		268*128*191		312*178*210		—													
	3P	233*118*141		268*128*191		312*178*210		375*287*267		520*370*325		540*440*505									
	4P	243*116*141		308*148*193		370*164*195		435*287*267		635*370*325		640*440*505									

## 1.5.2 Controller function introduction

■: Standard □: Opoitionnal -: Without

Function/Controller	P	G	D
Controller Location	Integrated	Integrated	Split
Display Mode	—	LED	LCD
Manual Handle Operation	■	■	■
Auto. Transfer and recover	■	■	■
Auto. Transfer and without recover	—	■	■
Auto. Transfer and each as backup	—	■	■
Remote Control	■	—	■ (RS485)
Communication (RS485)	—	—	■
Baud Rate	—	—	(1200/2400/4800/9600)
Power to Power	■	■	■
Power to Generotar	—	■	■
Normal source phase failure monitoring	■	■	■
Normal source voltage loss monitoring	■	■	■
Alternative Source phase failure monitoring	—	■	■
Alternative Source voltage loss monitoring	■	■	■
Fire OFF	■ (Passive Signal)	■ (DC24V Signal)	■ (DC24V Signal)
Fire OFF Signal	—	■ (Passive Signal)	■ (Passive Signal)
Transfer delay time adjustable	—	■	■
Return delay time adjustable	—	■	■
Normal and Alternative source state output	■	■	■
Normal and Alternative source ON state output	■	■	■
Normal and Alternative source state LED Indication	■	■	■
Normal and Alternative source ON stateLED Indication	—	■	■
Fuse	■	■	■
Over-Voltage and Under-Voltage state output	—	■	■
Over-Frequency Protection	—	—	■
Under-Frequency Protection	—	—	■
Phase sequence protection	—	—	■
Alarm signal Output	—	—	■
Transfer Failure Alarm	—	—	■
Fault records/queries	—	—	■
Manual/Auto Switch	■	■	■

## 2 Storage and Transportation

- During transportation and installation, handle the machine with care, do not invert it, avoid severe collision and vibration, and make sure the free fall height during transportation does not exceed 0.4m
- Avoid rain and snow and long-term direct exposure to sunshine
- Ambient temperature  $-25^{\circ}\text{C}$  and  $+70^{\circ}\text{C}$ , relative humidity  $\leq 90\%$

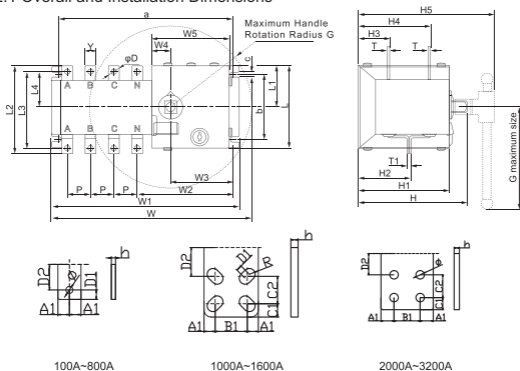
## 3 Installation

### 3.1 Installation Environment

- The ambient temperature does not exceed  $+50^{\circ}\text{C}$  and its average temperature within 24h does not exceed  $+35^{\circ}\text{C}$ , The lower limit of ambient air temperature is  $-5^{\circ}\text{C}$ ;
- The altitude of the installation site does not exceed 2,000m;
- The relative humidity shall not exceed 50% when the maximum temperature is  $+50^{\circ}\text{C}$ . A higher relative humidity may be allowed at lower temperature, for example, 90% at  $+20^{\circ}\text{C}$ ; special measures shall be taken for occasional condensation due to temperature changes;
- Contamination level is Level 3. The machine causes conductive contamination, or condensation may make drynonconductive contamination conductive;
- Installation category is IV; horizontal power incoming terminal;
- Environmental category is B. Install the machine by avoiding rain and snow, and obvious vibration.

### 3.2 Dimensions

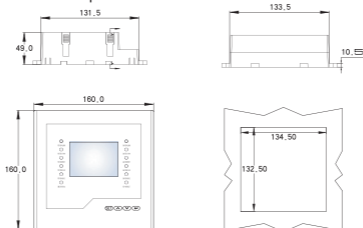
#### 3.2.1 Overall and Installation Dimensions



Dimensional Parameters Frame Type Classification		External Dimensions			Installation Dimensions			Copper Busbar Dimensions										
		W1	L2	H	a	b	c	A1	B1	C1	C2	D1	D2	R	Φ	h		
100AF	2P/3P	233	118	141	215	83	6.5	6.5	/	/	/	8	10.2	/	6	2.55		
	4P	243	116		230			7	/	/	/	8	10.2	/	6	2.55		
160AF	2P/3P	265	142	195	245	102	7	10	/	/	/	10	15	/	8.5	3.5		
	4P	305	147		284			10	/	/	/	10	15	/	8.5	3.5		
250AF	2P/3P	312	176	210	292	106	7	12.5	/	/	/	13.5	15.5	/	10.5	3.5		
	4P	370	164	195	347			102	12.5	/	/	/	13.5	15.5	/	10.5	3.5	
800AF	800 3P	375	287	267	350	180	9	22.5	/	/	/	22	31	/	12.5	6		
	800 4P	435			412			22.5	/	/	/	22	31	/	12.5	6		
1600AF	3P	630-1000A	520	325	350	220	11	12	36	15	30	6	20	6	/	8		
		1250A						370	22	36	18	30	6	22	6	/	8	
		1600A							22	36	18	30	6	22	6	/	10	
	4P	630-1000A	635		350			606	12	36	15	30	6	20	6	/	8	
		1250A							370	22	36	18	30	6	22	6	/	8
		1600A								22	36	18	30	6	22	6	/	10
3200AF	3P	2000A	540	505	420	219	11	20	40	18	35	/	57	/	13	10		
		2500A						430	20	40	18	35	/	62	/	13	10	
		3200A							440	20	40	18	35	/	65	/	13	18
	4P	2000A	640		420			610	20	40	18	35	/	57	/	13	10	
		2500A							430	20	40	18	35	/	62	/	13	10
		3200A								440	20	40	18	35	/	65	/	13

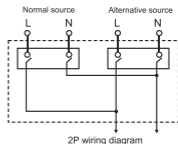
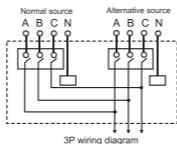
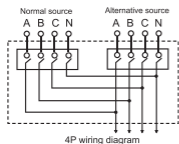
Dimensional Parameters		Other Dimensions																																							
		W	W2	W3	W4	W5	P	Y	ΦD	L	L1	L3	L4	H1	H2	H3	H4	H5	T	T1	G																				
100AF	2P/3P	255	124	82	24.5	102	30	13	7	107	53.5	103	45	117	40	40	93	170	2.5	2.5	115																				
	4P	270						14					99.5		43								68								5										
160AF	2P/3P	320	160	91	30.5	110	37	20	8.5	140	76.5	122	53	164	59	57	130	230	3.5	3.5	144																				
	4P	348	156.5		34	115						77	126		60							55	58																		
250AF	2P/3P	362	165	94	32	110	50	25	10	140	76.5	148	70	180.5	64	65	146	244.5	3.5	3.5	144																				
	4P	412		91	35	115						77	140	65	163	57	57	130				225																			
800AF	800 3P	525	186	88.5	45	124	65	45	12	220	115	243	116	237	81	83	193	297	6	6	250																				
	800 4P	590	181																																						
1600AF	3P	630-1000A	780	190	84.5	44	123	120	-	250	125	-	-	293	255	108	250	385	8	8	540																				
		1250A																																							
		1600A																																							
	4P	630-1000A	1080	188	84.5	44	123	120	-	250	125	-	-	293	255	108	250	385	8	8	540																				
		1250A																																							
		1600A																																							
3200AF	3P	2000A	785	202	87	44	120	120	80	-	248	100	-	-	473	80	435	80	200	315	435	560	10	10	540																
		2500A																																							
		3200A																																							
	4P	2000A	1080	202	87	44	120	120	80	-	248	100	-	-	473	80	435	80	200	315	435	560	10	10	540																
		2500A																																							
		3200A																																							

### 3.2.2 Cutout Dimensions for Split Controller



### 3.3 Product wiring diagram

#### 3.3.1 Main circuit wiring diagram



#### 3P ATSE

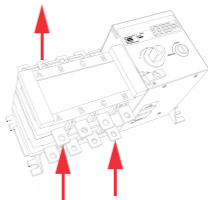
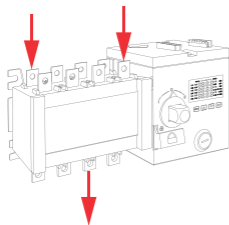
P type: Normal source N poles connect with terminal 105, Alternative source 103

G type: Normal source N poles connect with terminal 103, Alternative source 303

D type: Normal source N poles connect with terminal 15, Alternative source 08

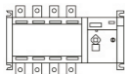
Note: 2-pole (2P) products are not available for circuit breaker frames rated above 250A

#### 3.3.2 Cable entry

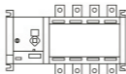


#### 3.3.3 Installation direction

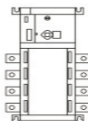
Recommended orientation



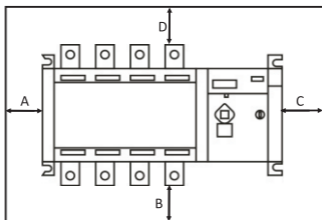
OK



OK



### 3.3.4 Safety distance



	A	B	C	D
100	0	40	0	40
160	0	55	0	55
250	0	55	0	55
800	0	85	0	70
1600	0	120	0	80
3200	0	130	0	130

### 3.3.5 Installation instruction

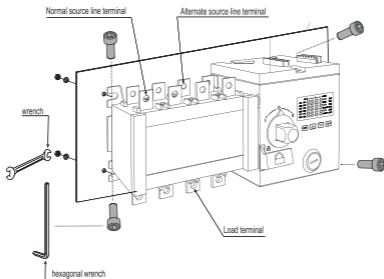
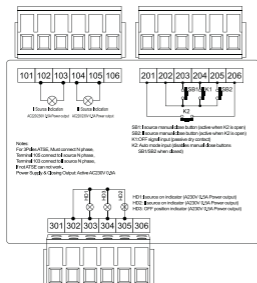


Figure 2 HDQ1S 100-3200 Normal Power, Alternative Power, Outgoing Side Wiring and Product Installation

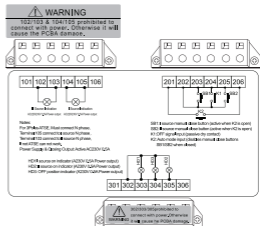
### 3.36 Terminal wiring diagram

#### HDQ1S ATS P type

#### 100~3200AF Terminal description



100 P type



160~3200 P type

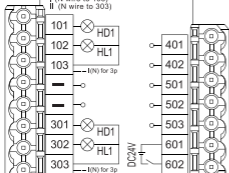
Denomination	Terminal	Description	Characteristics	Recommended Cable Section
ATS Power status output	101	Unused terminal, no operational purpose		
	102	Source II Indication if closed with 103	AC230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
	103	Source II N Poles for 3P ATS	AC230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
	104	Source I Indication if closed with 105	AC230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
	105	Source I N Poles for 3P ATS	AC230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
ATS Control Input	106	Unused terminal, no operational purpose		
	201	Default connected to 206 and operates in Auto mode, if cancel the connect, ATS will enter Remote Control mode	Dry Contacts	1.5-2.5mm <sup>2</sup>
	202	Common control terminal for 203-205	Dry Contacts	1.5-2.5mm <sup>2</sup>
	203	Position I order if closed with 202 (only works when 201-206 unconnected)	Dry Contacts	1.5-2.5mm <sup>2</sup>

Denomination	Terminal	Description	Characteristics	Recommended Cable Section
ATS Control Input	204	Position OFF order if closed with 202	Dry Contacts	1.5-2.5mm <sup>2</sup>
	205	Position II order if closed with 202 (only works when 201-206 unconnected)	Dry Contacts	1.5-2.5mm <sup>2</sup>
	206	Default connected to 201 and operates in Auto mode, if cancel the connect, ATS will enter Remote Control mode	Dry Contacts	1.5-2.5mm <sup>2</sup>
ATS Output Contacts	301	Unused terminal, no operational purpose		
	302	Common control terminal for 303-305	AC230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
	303	Aux contact position I (Normally open contact)	AC230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
	304	Aux contact position OFF (Normally open contact)	AC230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
	305	Aux contact position II (Normally open contact)	AC230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
	306	Unused terminal, no operational purpose		

## HDQ1S ATS G type 100~3200AF Terminal description

HL1 :	I-Power	Status (AC 230V Output)
HL2 :	II-Power	
HD1 :	I-ON	Fire control (w/o power)
HD2 :	II-ON	
401/402 :	Remote OFF feedback	Remote control (DC24V Input)
601/602 :	Remote OFF	
501	COM	Generator Start (w/o power)
502	NC	
503	NO	

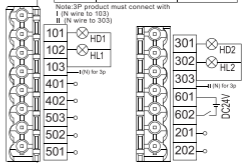
Note: 3P product must connect with  
I (N wire to 103)  
II (N wire to 303)



100~250 G type

HL1 :	I-Power	Status (AC 230V Output)
HL2 :	II-Power	
HD1 :	I-ON	Fire control (w/o power)
HD2 :	II-ON	
401/402 :	Remote OFF feedback	Remote control (DC24V Input)
601/602 :	Remote OFF	
501	COM	Generator Start (w/o power)
502	NC	
503	NO	

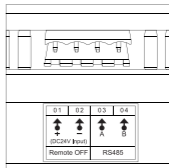
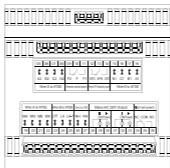
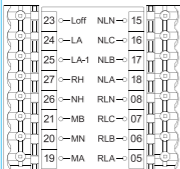
Note: 3P product must connect with  
I (N wire to 103)  
II (N wire to 303)



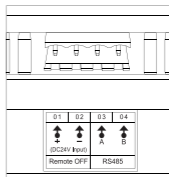
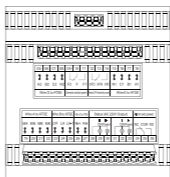
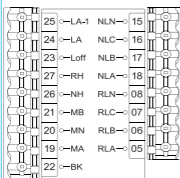
800~3200 G type

Denomination	Terminal	Description	Characteristics	Recommended Cable Section
ATS Power status I output	101	Aux contact position I ON (Normally open contact)	AC230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
	102	Aux contact position I (Normally open contact)	AC230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
	103	Common control terminal for 101-102 & source I N poles for 3Poles ATS	AC230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
MODBUS Module (Optional)	201	B-: RS485 MODBUS communication module terminals, Default disabled		
	202	A+: RS485 MODBUS communication module terminals, Default disabled		
ATS Power status II output	301	Aux contact position II ON (Normally open contact)	AC230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
	302	Aux contact position II (Normally open contact)	AC230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
	303	Common control terminal for 101-102 & source II N poles for 3Poles ATSA	C230V 0.5A Power output	1.5-2.5mm <sup>2</sup>
Fire OFF signal feedback output	401	Aux contact position OFF, closed with 402 (Normally open contact)	Dry Contacts	1.5-2.5mm <sup>2</sup>
	402	Aux contact position OFF, closed with 401 (Normally open contact)	Dry Contacts	1.5-2.5mm <sup>2</sup>
Generator Start/Stop signal(Default distabled)	501	Common terminal for 503-503		
	502	Defaut distabled, NC contact.(501/502), when Generator function Open, NO contact.(501/502)		
	503	Defaut distabled, NO contact.(501/503), when Generator function Open, NC contact.(501/503)		
Fire OFF signal input	601	Fire OFF signal, position OFF order if closed with 602	DC24V	1.5-2.5mm <sup>2</sup>
	602	Fire OFF signal, position OFF order if closed with 601	DC24V	1.5-2.5mm <sup>2</sup>

## HDQ1S ATS D type 100~3200AF Terminal description



100~250 D type

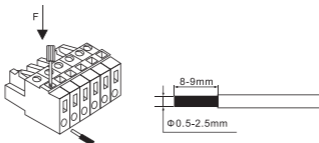


800~3200 D type

Denomination	Terminal	Description	Characteristics	Recommended Cable Section
Fire OFF signal input	01	Fire OFF signal, position OFF order if closed with 02	DC24V	1.5-2.5mm <sup>2</sup>
	02	Fire OFF signal, position OFF order if closed with 01	DC24V	1.5-2.5mm <sup>2</sup>
MODBUS Module	03	A+: RS485 MODBUS communication module terminals, Default disabled		1.5-2.5mm <sup>2</sup>
	04	B-: RS485 MODBUS communication module terminals, Default disabled		1.5-2.5mm <sup>2</sup>
ATS source II Input	05	Source II, Phase A input		(Connect with the ATS body by Connect Cable)
	06	Source II, Phase B input		
	07	Source II, Phase C input		
	08	Source II, Phase N input		

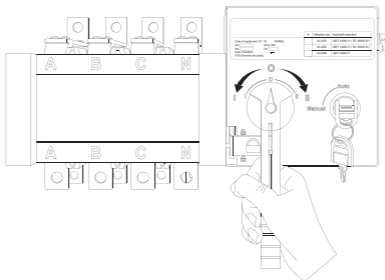
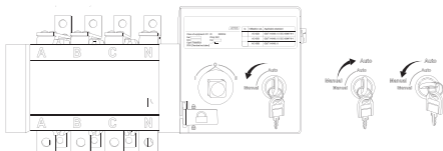
Denomination	Terminal	Description	Characteristics	Recommended Cable Section
Generator Start /Stop signal (Default distabled)	09	Default distabled, NC contact.(09/10), when Generator function Open, NO contact.(09/10)		1.5-2.5mm <sup>2</sup>
	10	Common terminal for 09 & 11		1.5-2.5mm <sup>2</sup>
	11	Default distabled, NO contact.(11/10), when Generator function Open, NC contact.(11/10)		1.5-2.5mm <sup>2</sup>
Fire OFF signal feedback output	12	Aux contact, NO contact.(12/13)		1.5-2.5mm <sup>2</sup>
	13	Common terminal for 12 & 14		1.5-2.5mm <sup>2</sup>
	14	Aux contact, NC contact.(14/13)		1.5-2.5mm <sup>2</sup>
ATS source I Input	15	Source I, Phase N input		(Connect the ATS body by Connect Cable)
	16	Source I, Phase C input		
	17	Source I, Phase B input		
	18	Source I, Phase A input		
Motorisation Module Control Inputs	19	Terminals 19-22 are used to control and drive the ATS motorisation Module.		
	20			
	21			
	22			
Function Mode Interface (Limit Switch & OFF position)	23	Terminals 23-25 are used to transmit the limit switch & OFF position signal from ATS body to controller		(Connect the ATS body by Connect Cable)
	24			
	25			
ATS source I & II ON	26	Terminals 26-27 are used to monitor the source I & source II ON status		
	27			
ATS Power status II output	28	Common control terminal for 29 & 30		1.5-2.5mm <sup>2</sup>
	29	Aux contact position II ON (Normally open contact)		1.5-2.5mm <sup>2</sup>
	30	Aux contact position II (Normally open contact)		1.5-2.5mm <sup>2</sup>
ATS Power status I output	31	Common control terminal for 32 & 33		1.5-2.5mm <sup>2</sup>
	32	Aux contact position I ON (Normally open contact)		1.5-2.5mm <sup>2</sup>
	33	Aux contact position I (Normally open contact)		1.5-2.5mm <sup>2</sup>
Alarm signal output	34	Aux contact, NC contact.(34/35)		1.5-2.5mm <sup>2</sup>
	35	Common control terminal for 34 & 36		1.5-2.5mm <sup>2</sup>
	36	Aux contact, NO contact.(36/35)		1.5-2.5mm <sup>2</sup>

Using a small flat-head screwdriver, apply downward force to insert the wire into the slot as shown in the diagram.



## 4 Operation

### 4.1 Manual operation





## 4.2 Auto operation

### 4.2.1 100~3200AF P type Power-Power

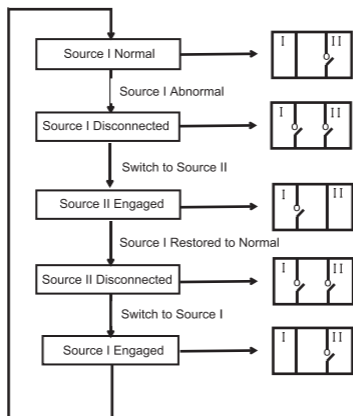


Figure 3 HDQ1S 100~3200AF P type Power-Power

#### 4.2.2 100~3200AF G、D type Power-Power、 Power-Generator

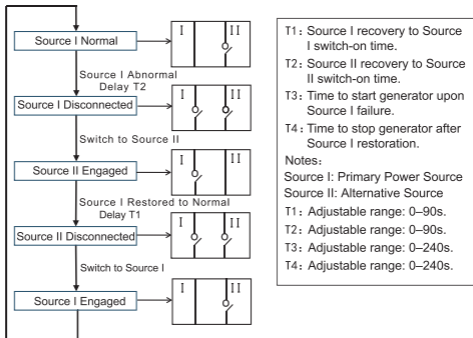


Figure 4 HDQ1S 100~3200AF G、D type Power-Power

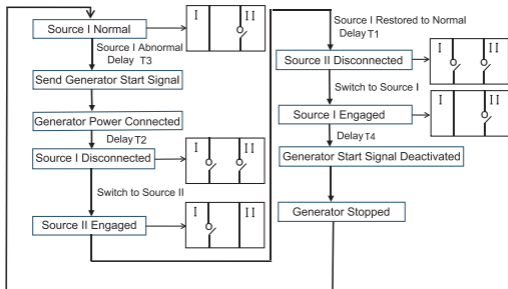
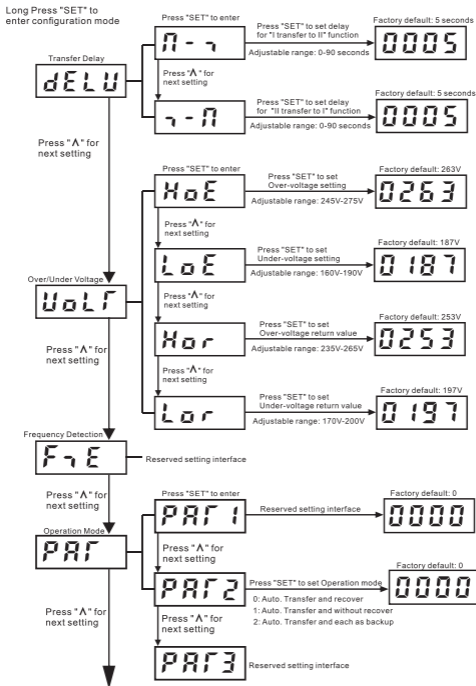
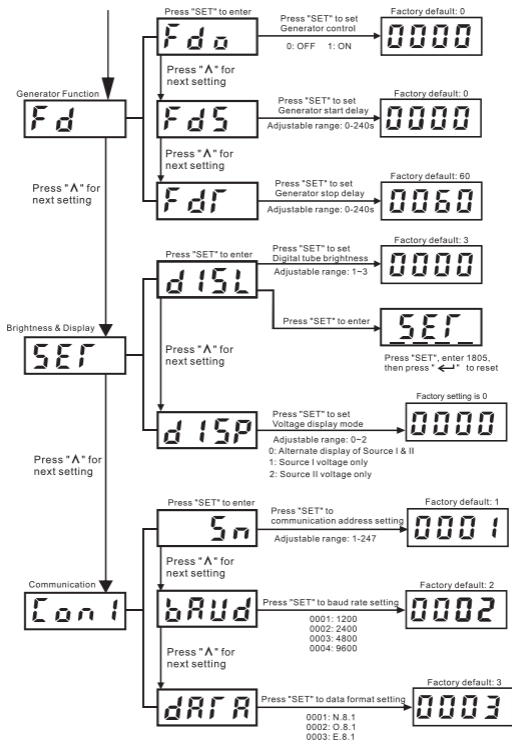


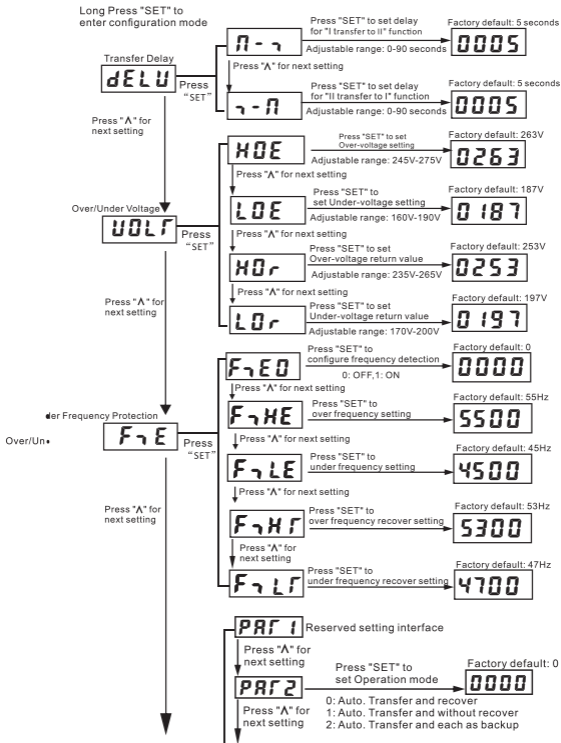
Figure 5 HDQ1S 100~3200AF G、D type Power-Generator

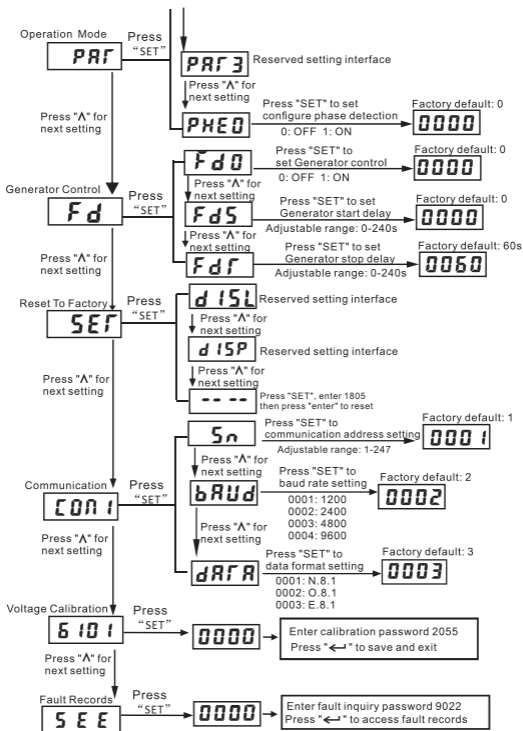
### 4.3 G type controller configuration





## 4.4 D type controller configuration





## 5 Fault Record Code

"Fault Code Quency Example:

0108 means "" source phase B loss""

The ""01"" is a record count, while ""08"" indicites the specific fault.

Recent codes appear first, and after 30 entries, the oldest ones are overwritten."

No.	Fault conetnts
01	I source phase A over-voltage
02	I source phase B over-voltage
03	I source phase C over-voltage
04	I source phase A under-voltage
05	I source phase B under-voltage
06	I source phase C under-voltage
07	I source phase A loss
08	I source phase B loss
09	I source phase C loss
10	II source phase A over-voltage
11	II source phase B over-voltage
12	II source phase C over-voltage
13	II source phase A under-voltage
14	II source phase B under-voltage
15	II source phase C under-voltage
16	II source phase A loss
17	II source phase B loss
18	II source phase C loss
19	I source frequency anomaly
20	II source frequency anomaly
21	I source phase sequence anomaly
22	II source phase sequence anomaly
23	I source refuse conversion
24	II source refuse conversion

## 6 Commitment

The Company agrees to repair or replace the instrument free of charge, if the instrument is damaged or cannot be used normally by manufacturing problems on the premise of user's normal use and storage, and complete company seal within 36 months since the date of production. We also provide charged repairing services after expiration of the warranty period. However, damage caused by the following circumstances shall be repaired for payment even within the warranty period:

- a) Damages ascribed to improper use, maintenance and storage;
- b) Damages ascribed to unauthorized modification or improper maintenance;
- c) Damages ascribed to falling and installation process after purchasing;
- d) Damages ascribed to force majeure events such as earthquake, fire, lightning, abnormal voltage and secondary disasters.

For any questions, please feel free to contact the dealer or our customer service department."

